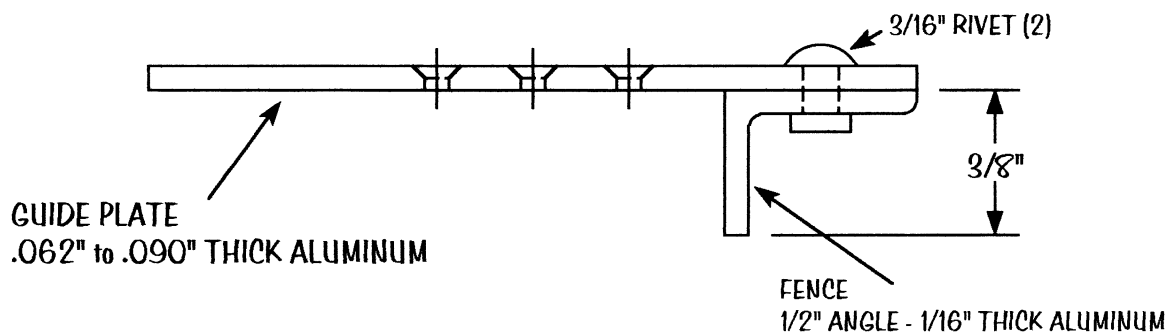
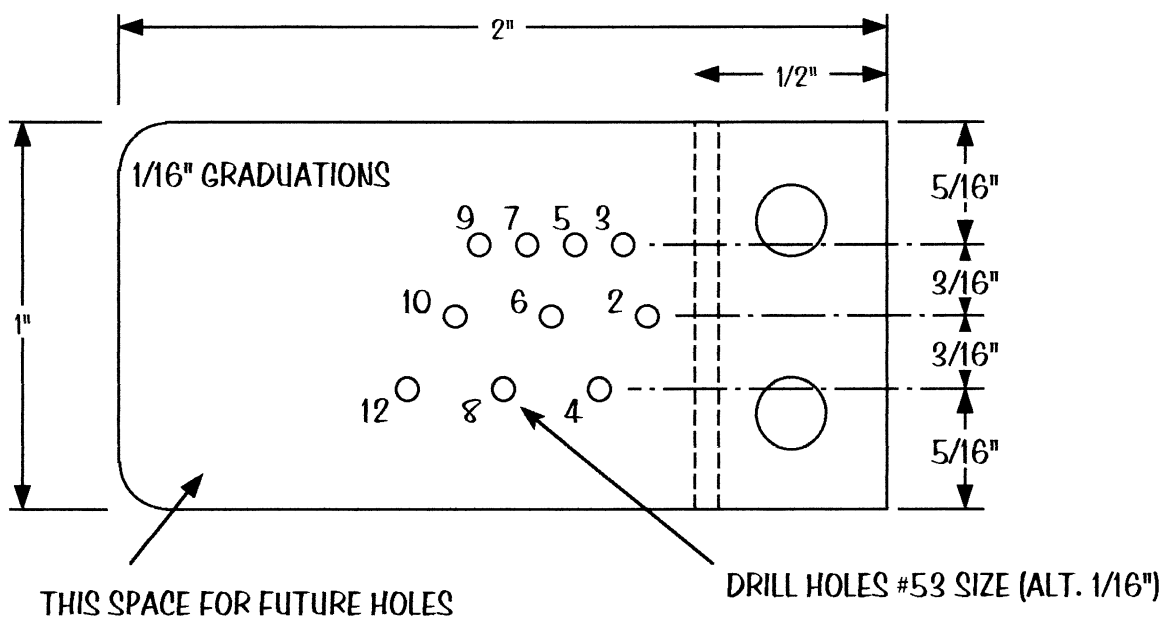


**RIVET LAY-OUT GAUGE
FOR USE WITH A
FINE TIP MARKING PEN
by JEFF LIOT**



- CUT OUT THE GUIDE PLATE AND FENCE AND RIVET TOGETHER
- FROM THE BOTTOM SIDE, LAY OUT AND DRILL THE PEN HOLES
- CHAMFER THE TOPS OF THE HOLES
- MARK THE HOLE SIZES ON THE TOP SURFACE (SCRIBE OR PUNCH)

TO USE:

PLACE THE GAUGE AGAINST THE EDGE OF THE MATERIAL FROM WHICH YOU WISH TO DRAW A PARALLEL LINE. PLACE THE TIP OF YOUR PEN IN THE APPROPRIATE HOLE (A 5/16" SET-OVER WOULD USE THE HOLE MARKED "5"). DRAW YOUR LINE WHILE KEEPING THE GAUGE AGAINST THE EDGE OF THE MATERIAL. YOUR RESULT WILL BE A PERFECTLY POSITIONED RIVET CENTER LINE FROM WHICH YOU CAN LOCATE & DRILL YOUR RIVET HOLES.